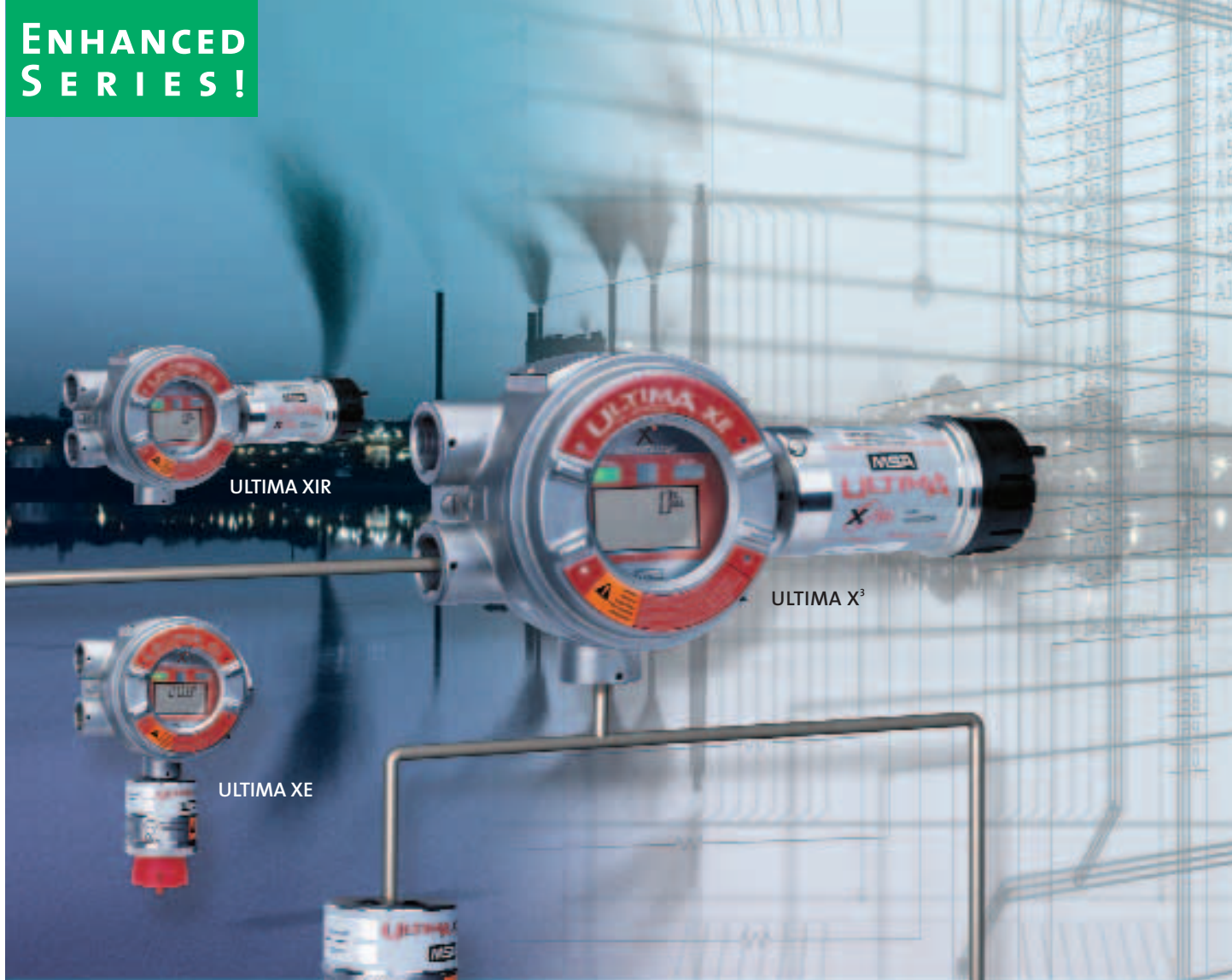


**ENHANCED  
S E R I E S !**



ULTIMA XIR

ULTIMA X<sup>3</sup>

ULTIMA XE

# ULTIMA<sup>®</sup> X Series

[ State-of-the-Art Gas Monitoring ]



# ULTIMA® X Gas Monitors

[ Providing a unique Range of Capabilities ]

**ULTIMA X** are state-of-the-art gas monitors for continuous detection and monitoring of combustible gases, toxics and oxygen concentration.

The ULTIMA X series of gas monitors is available with catalytic sensors for combustible gas and electrochemical sensors for toxic and oxygen [ULTIMA XE] or infrared for combustible gas [ULTIMA XIR].

The state-of-the-art design provides ease of use and maintenance and notably the XIR technology's outstanding long term accuracy extends the calibration interval.

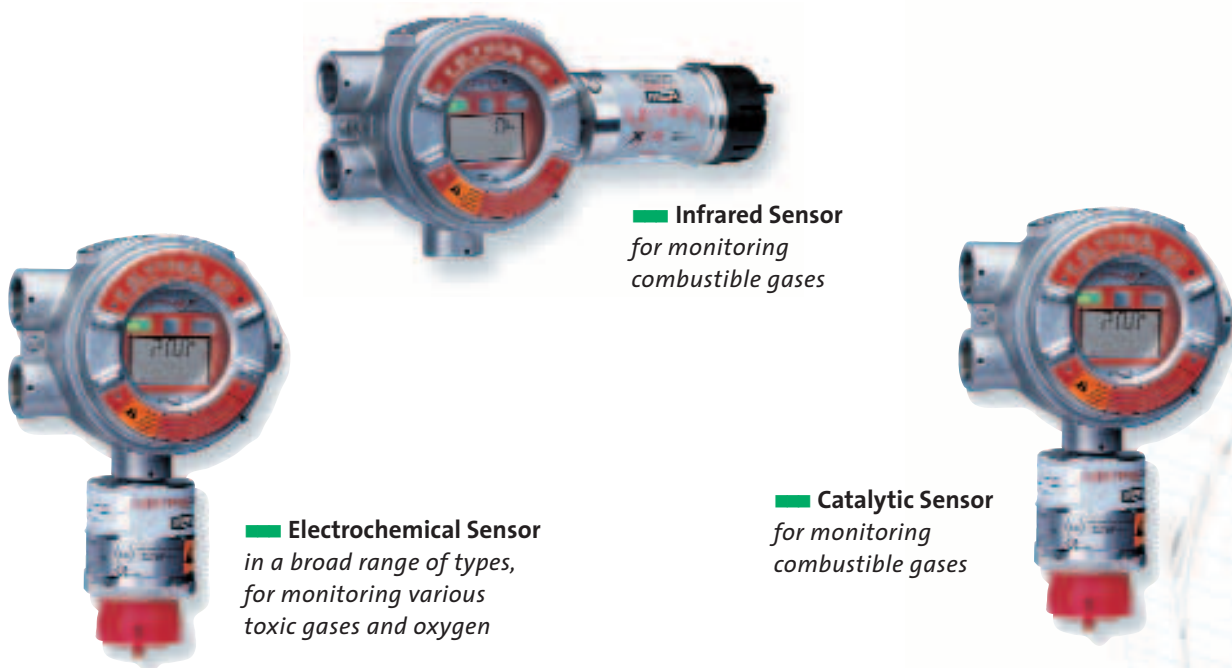
All ULTIMA X series monitors are protected by a rugged, explosion proof stainless steel enclosure and are suitable for indoor and outdoor applications in virtually any industry including offshore operations.

The monitors can be deployed as stand-alone units, but also provide a 4 to 20 mA output for connection to controllers. In addition, the ULTIMA X<sup>3</sup> range now supports ModBUS RTU communication with PLC, DCS or other control systems.





## [ Three Sensing Options in one single Device ]



**Infrared Sensor**  
for monitoring  
combustible gases

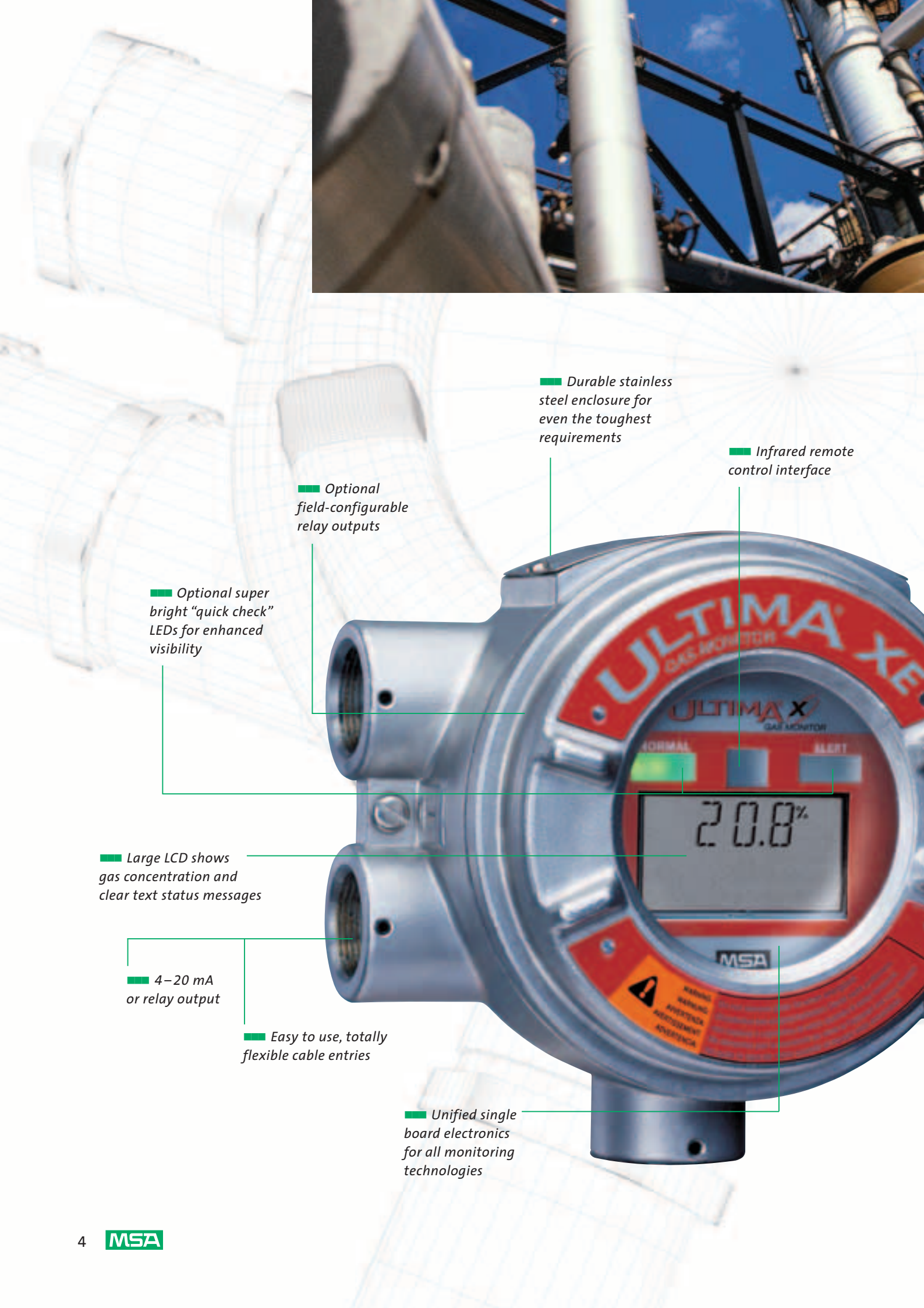
**Electrochemical Sensor**  
in a broad range of types,  
for monitoring various  
toxic gases and oxygen

**Catalytic Sensor**  
for monitoring  
combustible gases



## [ Alphabetical List of Gases ]

<b>A</b> Acetaldehyde	Chlorine	<b>H</b> Heptane	Methyl Methacrylate
Acetic Acid	Chlorine Dioxide	Hexane	Methyl Propane
Acetone	Cyclohexane	Hexene	Methyl t-Butyl Ether
Acetylene	Cyclopentane	Hydrogen	<b>N</b> Nitric Oxide
Acrolein	<b>D</b> Diborane	Hydrogen Chloride	Nitrogen Dioxide
Acrylnitrile	Diethyl Ether	Hydrogen Cyanide	<b>O</b> Oxygen
Ammonia	Dimethoxyethane	Hydrogen Sulphide	<b>P</b> Pentane
Amyl Alcohol	Dimethyl Ether	<b>I</b> IsoButane	Pentene
Arsine	Dioxane	IsoButanol	Phosphine
<b>B</b> Benzene	<b>E</b> Ethane	Isoprene	Propane
Bromine	Ethanol	IsoPropanol	Propanol
Butadiene	Ethyl Acetate	<b>J</b> JP-4	Propyl Acetate
Butane	Ethyl Acrylate	<b>M</b> MEK	Propylene
Butanol	Ethyl Benzene	Methane	Propylene Oxide
Butene	Ethylene	Methanol	<b>S</b> Silane
Butyl Acetate	Ethylene Oxide	Methyl Acetate	Styrene
Butyl Acrylate	<b>F</b> Fluorine	Methyl Ethyl Ketone	<b>T</b> Tetrahydrofuran
Butyraldehyde	<b>G</b> Gasoline	Methyl Formate	Toluene
<b>C</b> Carbon Monoxide	Germane	Methyl Isobutyl Ketone	<b>X</b> Xylenes



■ Durable stainless steel enclosure for even the toughest requirements

■ Infrared remote control interface

■ Optional field-configurable relay outputs

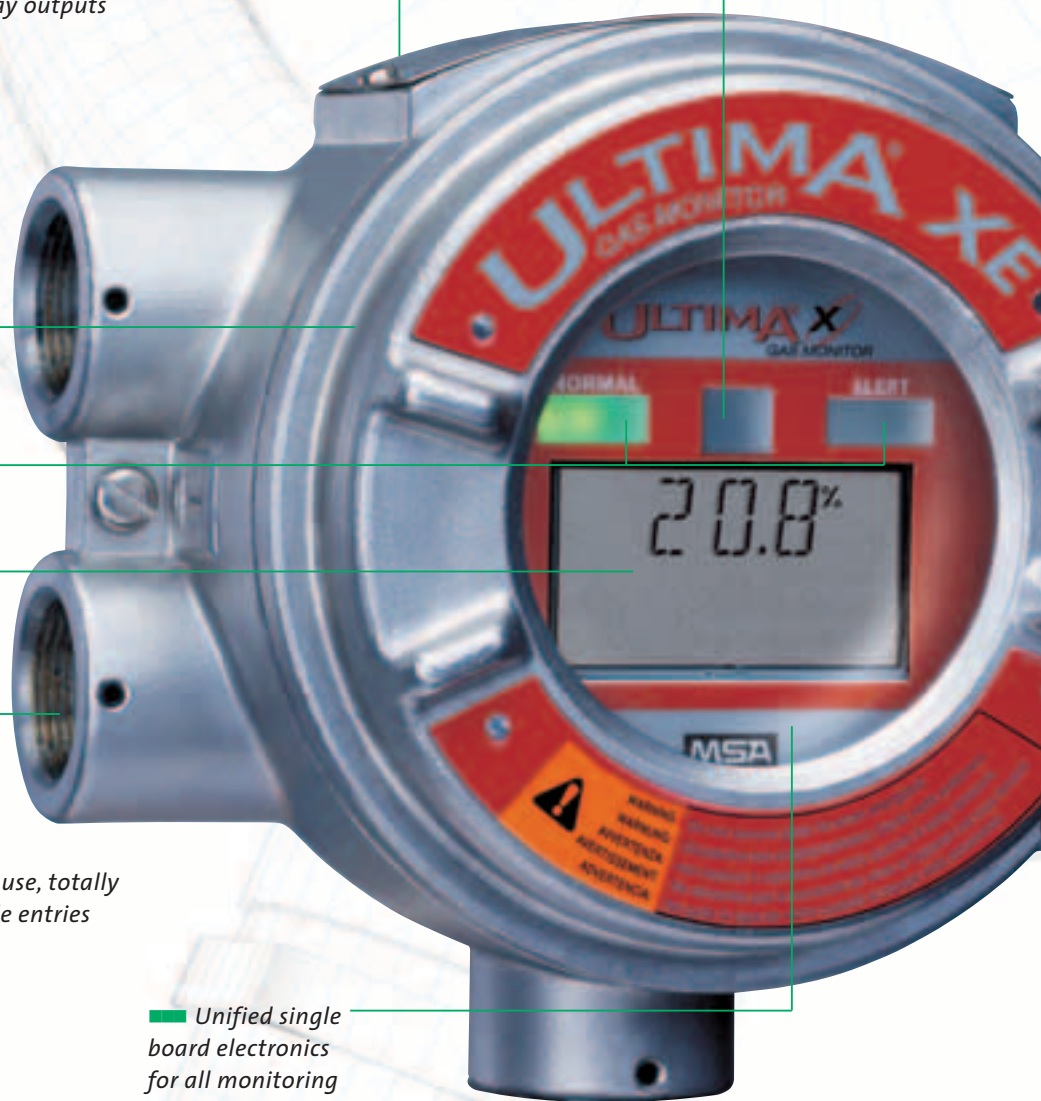
■ Optional super bright "quick check" LEDs for enhanced visibility

■ Large LCD shows gas concentration and clear text status messages

■ 4–20 mA or relay output

■ Easy to use, totally flexible cable entries

■ Unified single board electronics for all monitoring technologies





# ULTIMA<sup>®</sup> X

## [ Highlights ]

### ■ Sensor Change under Power

MSA's patented sensor design allows for quick and easy sensor changes in the field, even in hazardous areas.  
[catalytic and electrochemical sensors]

### ■ Interchangeable Smart Sensors

Pre-calibrated sensor modules are ready for installation out of the box. No tools are needed to mount them in the field. Sensor changes are recognised, signalled on the display and indicated by the LEDs.  
[catalytic and electrochemical sensors]

### ■ Versatile Display

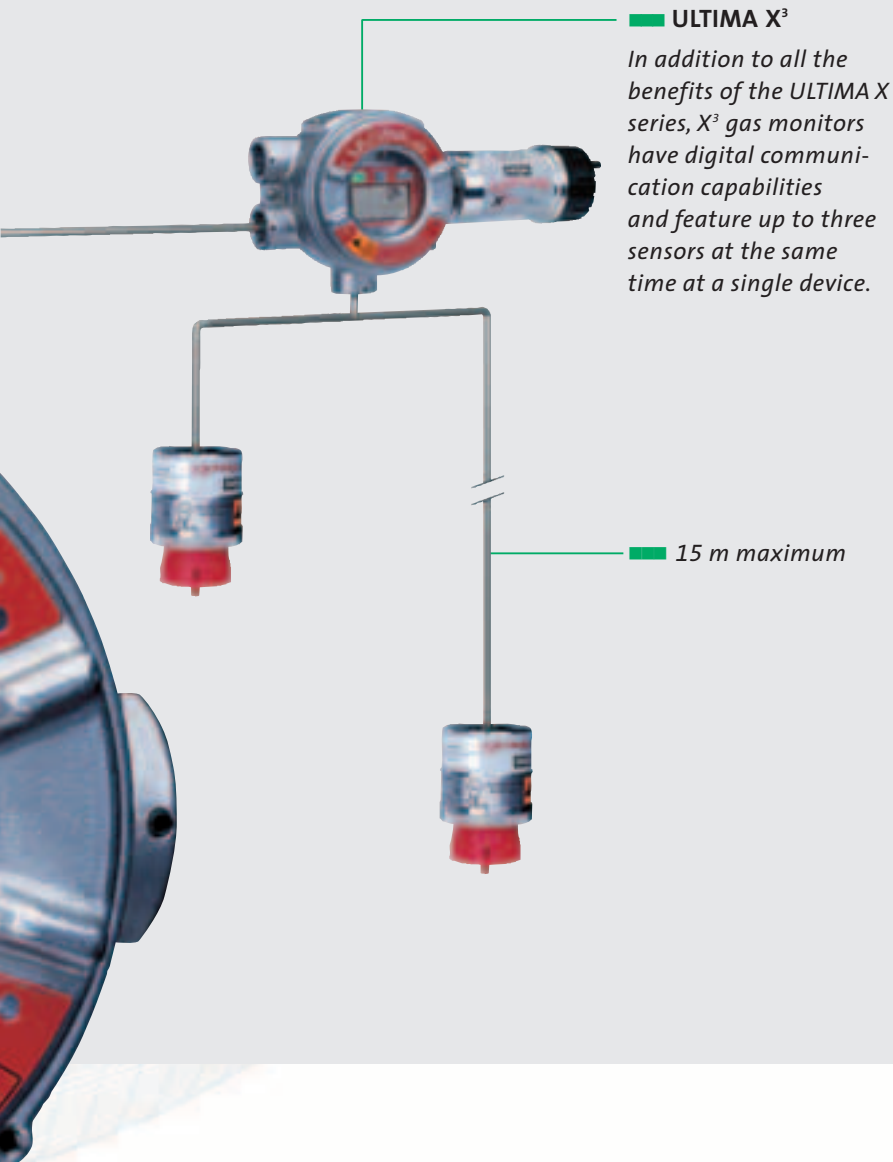
The liquid crystal display alternates between gas concentration and gas type, and features scrolling text diagnostic indications.

### ■ Unified Hardware Design

A single device with three sensing options: catalytic, electrochemical and infrared absorption. The ULTIMA X series with unified single board electronics marks the state-of-the-art in monitoring combustible and toxic gases and oxygen.

### ■ Onboard LEDs and Relays

Optional "quick check" LEDs at the display unit provide system condition indications at a glance, even from a distance. Four optional field-programmable relays provide three levels of alarm and fault output.





## [ Features and Benefits ]

- Stainless steel explosion-proof, multiple-entry enclosure
- Large LCD for numerical data as well as clear text messages
- Unified sensor electronics for multiple detection and monitoring technologies
- Single-board design greatly simplifies servicing
- “Quick-check” LEDs indicate system conditions, with good visibility even from a distance
- Optional field-programmable relays
- Remote sensor option
- Automatic compensation for changes in temperature and humidity
- All calibrations and adjustments made using non-invasive calibrator or controller [IR interface]
- Sensors can be changed under power in the field, even in hazardous areas [catalytic and electrochemical sensors]
- 4–20 mA output signal [ULTIMA XE]
- Digital ModBUS RTU communication [ULTIMA X<sup>3</sup>]
- Up to three sensors per monitor [ULTIMA X<sup>3</sup>]



## [ Applications ]

ULTIMA X series gas monitors are suitable for indoor and outdoor applications in virtually any industrial environment including:

- Offshore installations
- Refineries
- Chemical and petrochemical facilities
- Steel mills
- Water and wastewater plants
- Automotive factories

## [ Hazards ]

ULTIMA X series gas monitors protect against the following hazards:

- Combustible atmosphere
- Oxygen deficiency
- Toxic atmosphere
- Gas leaks



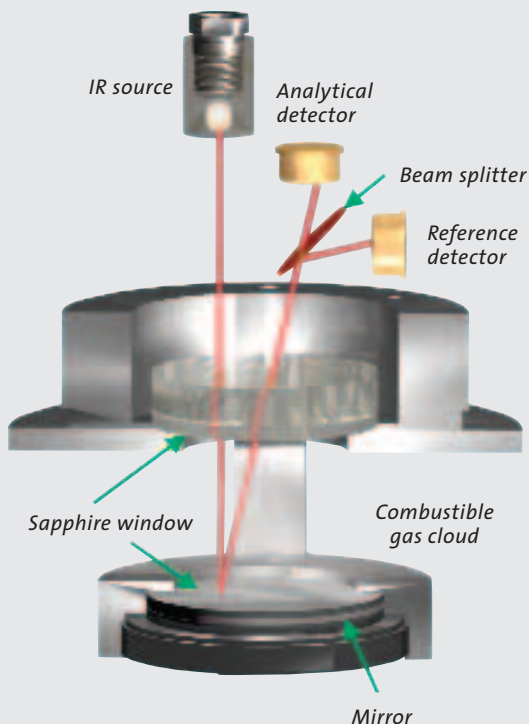
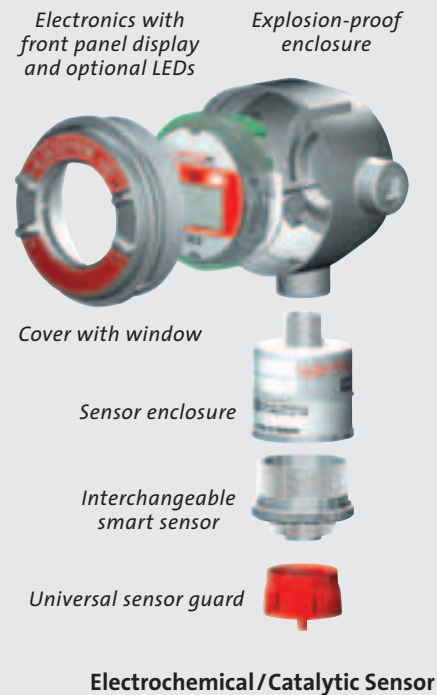
# Sensors

## [ Installation and Operation ]

Allowing for variable sensor placement, ULTIMA X series gas monitors have multiple enclosure entries for left, right or bottom wiring. The monitors are also suitable for remote sensing applications, with up to 15 m between sensor and electronics.

The modular design allows for pre-installation and wiring of the main enclosure at early stages of site construction. Main electronics and calibrated sensors can be easily added at commissioning to reduce risk of loss or damage and maximise sensor life.

ULTIMA X catalytic and toxic "Smart Sensor" modules store all calibration data internally, allowing convenient sensor presetting and calibration in the workshop. Calibration in the field is also possible, e.g. if required by regulations. No tools are needed for connecting or disconnecting sensor modules, and power to the monitor can remain on.



## [ ULTIMA X IR Technology ]

An electronically modulated source of infrared energy and two detectors convert the infrared energy into electrical signals. Each detector is sensitive to a different range of wavelengths in the infrared spectrum. The source emission is directed through a window in the main enclosure into an open volume. A mirror, protected by a second window, directs the energy back into the main enclosure

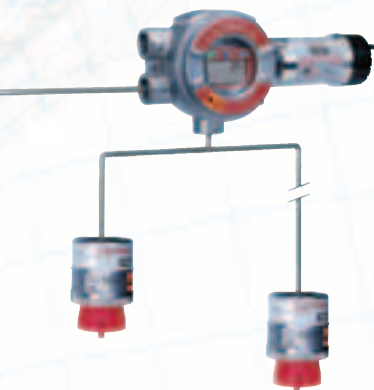
and onto the detectors. The presence of a combustible gas in the open volume will reduce the intensity of the source emission reaching the detector, but not the intensity of the source emission reaching the reference detector. The microprocessor monitors the ratio of these two signals and correlates this to a % LEL combustible reading.



# ULTIMA<sup>®</sup> X<sup>3</sup> Technology

[ Digital Data Transfer and up to  
3 Sensors per Monitor ]

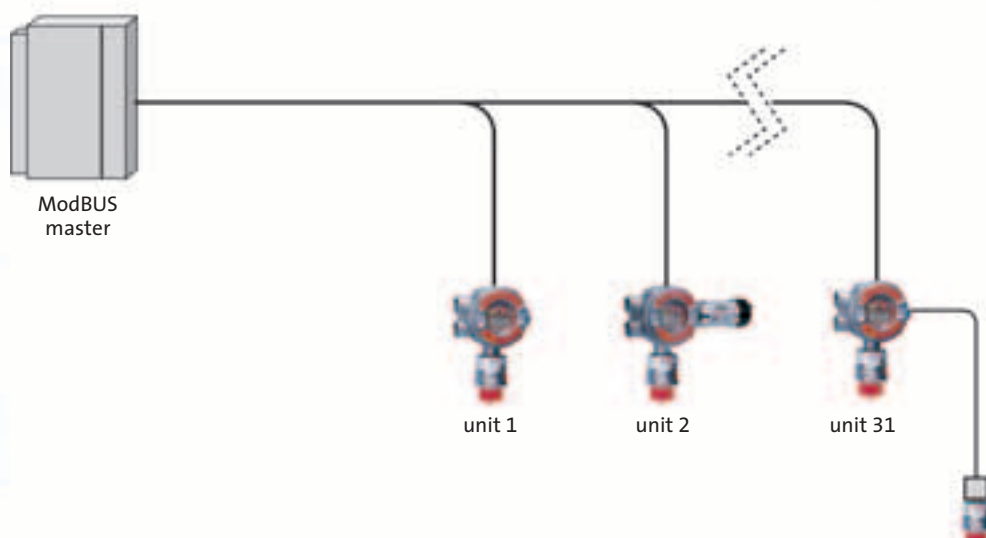
The ULTIMA X<sup>3</sup> has all the benefits of the ULTIMA X series and is also capable of digital communication. A maximum of 31 ULTIMA X<sup>3</sup> transmitters can be connected to the same line via ModBUS RTU. Since ULTIMA X<sup>3</sup> units can be equipped with up to 3 sensors each, 93 sensors in all can share a single signal line. The wiring effort is minimal.



## [ Multi-Sensing System ]

- Various combinations of electro-chemical, catalytic and infrared sensors available
- Remote diagnostics feasible thanks to sensor condition transmissions
- Gas monitor's "scrolling display" shows all its sensor types
- ULTIMA X<sup>3</sup> monitor operates as slave device on the network
- Optional remote sensor installation allows for a maximum distance of 15 m for each sensor
- Internal relays can be configured for 3 different common alarms or one individual alarm for each sensor

## [ ModBUS Network Example ]





[ 3 Sensor Technologies x 31 Monitors = 93 Gas Sensors ]





## [Accessories]

### Calibrator

The easy to use 3 button ULTIMA Calibrator, with IR interface, offers the industry's simplest method of calibration. The intrinsically safe Calibrator can also be used to change the address of an ULTIMA X<sup>3</sup> gas monitor.



### Controller

The ULTIMA Controller has an IR interface and provides complete access to all features through its full function keypad.

Features include:

- Intrinsically safe
- Set/display alarm levels
- Set/display SPAN gas value
- Display minimum, maximum and average gas readings
- Calibration menu



### Push Button [external]

The push button allows for quick browsing through key functions without the calibrator:

- Acknowledge Alarms
- Zero Calibration
- SPAN Calibration
- Initial Calibration [iCAL]
- Abort Calibration

### Flow through Adaptor

For toxic and catalytic sensors with connection for option to apply calibration gas remotely [for ULTIMA XE].



### Flow Cap

Used when there is a requirement to pump a sample through the sensing module [for ULTIMA XI and XIR].



### Remote Sensor Options

The optional explosion-proof [NPT] or increased safety [metric] enclosure includes a terminal strip for easy wiring of power and signal.





## [ Technical Specifications ]

<b>Gas Types:</b>	Combustibles, toxics and oxygen	<b>Signal Output:</b>	ULTIMA XE	4–20 mA 2-wire current sink 4–20 mA 3-wire current source
<b>Temperature Range:</b>	–40 °C to +60 °C [–40 °F to +140 °F] [typical, range for some gases may differ]	<b>Relay Contacts:</b>	Rating	5 A @ 220 VAC; 5 A @ 30 VDC
<b>Drift:</b>			Alarm	normally energised/de-energised, SPDT, upscale/downscale, latching/nonlatching
Zero Drift	< 5% per year, typical		Fault	normally energised, SPDT, non-latching
Span Drift	<10% per year, typical	<b>Cable Entries:</b>		Four, 3/4 inch NPT or 25 mm
<b>Accuracy:</b>		<b>Physical:</b>		
Repeatability	± 1% Full Scale or 2 ppm, typical	Weight		4.7 kg
Linearity	± 2% Full Scale or 2 ppm [O <sub>2</sub> , CO], typical ± 3% Full Scale [<50% LEL combustibles] ± 5% Full Scale [>50% LEL combustibles] ±10% Full Scale or 2 ppm [non-CO toxics], typical	Dimensions		261 x 160 x 99 mm [H x W x D]
		Material		316 Stainless Steel
<b>Response Times:</b>		<b>Approvals:</b>		
τ <sub>20</sub> oxygen and toxics	<12 seconds [typically 6 seconds]	ULTIMA XE/XIR/X <sup>3</sup>		CE Low Voltage Directive: 73/23/EEC
τ <sub>50</sub> oxygen and toxics	<30 seconds [typically 12 seconds]	ULTIMA XE/XIR/X <sup>3</sup>		CE ATEX Directive: 94/9/EC
τ <sub>50</sub> combustibles	< 8 seconds	and Remote Sensor		CE EMC Directive: 89/336/EEC
τ <sub>90</sub> combustibles	<20 seconds	ULTIMA XE/XIR/X <sup>3</sup>		Ⓢ II 2G EEx d IIC T5 [main enclosure]
τ <sub>90</sub> XIR	< 5 seconds [without sensor guard]			Ⓢ II 2G EEx d IIC T4 [sensor excluding IR]
<b>Humidity:</b>	15%–95% RH, non-condensing			Ⓢ II 2G EEx d IIC T5 [IR sensor]
<b>Sensor Life:</b>				Ⓢ II 2G EEx ia IIC T4 [sensor with safety barrier]
Oxygen and toxics	2 years typical			–40 °C Ta +60 °C
Combustibles	3 years typical	EC-Type Examination Certificate		
<b>Power Input:</b>	24 VDC [oxygen] 24 VDC @ 450 mA maximum [combustibles] 24 VDC @ 750 mA maximum [XIR]	ULTIMA XE/XIR		DMT 02 ATEX E 202 X Performance approval EN 61779-1: 2001 EN 61779-4: 2001 EN 50104: 2002 [PFG-No. 41301103P] EN 50271: 2002
<b>Wiring Requirements:</b>		ULTIMA Calibrator		Ⓢ II 2G EEx ib IIC T3/T4/T5
Combustibles [incl. XIR]	3-wire	ULTIMA Controller		Ⓢ II 2G EEx ib IIC T4
Oxygen and toxics	2-wire; no LEDs or relays			
Oxygen and toxics	3-wire; LEDs and/or relays	<b>Warranty:</b>		24 months on all components including IR sensor [does not include catalytic or electrochemical sensor modules]



## [ Sensor & System Options ]



**Infrared Sensors**  
for monitoring group  
3 or 4 combustibles

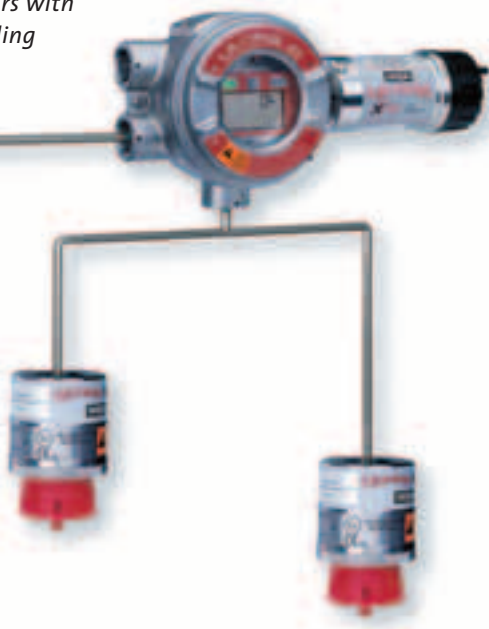


**Electrochemical Sensors**  
for monitoring various  
toxics and oxygen



**Catalytic Sensor**  
for monitoring group 1  
and 2 combustibles

**ULTIMA X<sup>3</sup>**  
for up to 3 sensors with  
1 monitor including  
remote sensors



### [ List of Combustible Gases, Catalytic Sensor ]

Compound	Group	Compound	Group
Acetaldehyde	2	Gasoline	2
Acetic Acid	2	Heptane	2
Acetone	2	Hexane	2
Acetylene	2	Hexene	2
Acrylnitrile	2	Hydrogen	1
Amyl Alcohol	2	Isoprene	2
Benzene	2	JP-4	2
Butadiene-1,3	1	Methane	1
Butane-iso	2	Methanol	2
Butanol	2	Methyl Acetate	2
Butene-1	1	Methyl Ethyl Ketone	2
Butene-2	1	Methyl Isobutyl Ketone	2
Butyl Acetate	2	Methyl Methacrylate	2
Butyl Acrylate	2	Methyl Propane-2	1
Butene	1	Methyl t-Butyl Ether	2
Butyraldehyde	2	Pentane-iso	1
Cyclohexane	2	Pentane-n	1
Diethyl Ether	2	Pentene	1
Dimethoxyethane	2	Propane	1
Dimethyl Ether	2	Propanol-iso	2
Dioxane-1,4	2	Propanol-n	2
Ethane	1	Propyl Acetate	2
Ethanol	2	Propylene	1
Ethyl Acetate	2	Propylene Oxide	2
Ethyl Acrylate	2	Styrene	2
Ethyl Benzene	2	Tetrahydrofuran	2
Ethylene	1	Toluene	2
Ethylene Oxide	1	Xylenes	2

### [ List of Combustible Gases, IR Sensor ]

Compound	Group	Compound	Group
Acetone	3	Isopropyl Acetate	4
Allyl Alcohol	4	MEK	4
Benzene	4	Methane	3
Butadiene-1,3	3	Methanol	4
Butane	3	Methyl Chloride	4
Butanol	4	Methylene Chloride	4
Cyclohexane	4	MIBK	4
Cyclopentane	4	MTBE	4
Diethyl Ether	4	Propanol-n	4
Difluoroethane-1,1 [R 152a]	4	Pentane	4
Dimethylamine	4	Propane	3
Dimethyl Ether	4	Propionaldehyde	4
Epichlorohydrin	4	Propyl Acetate	4
Ethane	3	Propylene	3
Ethanol	4	Propylene Oxide	4
Ethyl Acetate	4	Styrene	4
Ethylene	3	Tetrahydrofuran	4
Ethylene Oxide	3	Toluene	4
Heptane	4	Trichloroethane-1,1,1	4
Hexane	4	Triethylamine	4
Isobutane	3	Trimethylamine	4
Isobutylene	4	Vinyl Acetate	4
Isopropanol	4	Xylenes [O-Xylene]	4



# [ Ordering Information ]

Please choose from the options to create your ULTIMA X

		Cable Gland Thread Type		Please choose from the options to create your ULTIMA X
		3/4" NPT	25 mm metric	
Enclosure Type				
Enclosure without terminal strips		10044380	10044382	→
Enclosure with terminal strips		10044381	10044383	
Gas Type				
Infrared Sensors				
IR Sensor for Combustible Gases, Group 3*: 0 – 100% LEL		10044425	10044449	
IR Sensor for Combustible Gases, Group 4*: 0 – 100% LEL		10044426	10044450	
Catalytic Sensors				
Catalytic Sensor for Combustible Gases, Group 1*: 0 – 100% LEL		10044423	10044447	
Catalytic Sensor for Combustible Gases, Group 2*: 0 – 100% LEL		10044424	10044448	
Electrochemical Sensors				
Ammonia	0 – 50 ppm	10044520	10044528	
Ammonia	0 – 100 ppm	10062612	10056992	
Arsine	0 – 2 ppm	10044428	10044452	
Bromine	0 – 5 ppm	10044518	10044526	
Carbon Monoxide	0 – 100 ppm	10044364	10044433	
Carbon Monoxide	0 – 500 ppm	10044365	10044434	
Chlorine	0 – 5 ppm	10044514	10044522	
Chlorine Dioxide	0 – 3 ppm	10044517	10044525	
Diborane	0 – 50 ppm	10044431	10044455	→
Ethylene Oxide	0 – 10 ppm	10044521	10044529	
Fluorine	0 – 10 ppm	10044519	10044527	
Germane	0 – 3 ppm	10044430	10044454	
Hydrogen	0 – 1000 ppm	10044432	10044456	
Hydrogen Chloride	0 – 50 ppm	10044516	10044524	
Hydrogen Cyanide	0 – 50 ppm	10044422	10044446	
Hydrogen Sulphide	0 – 10 ppm	10044368	10044440	
Hydrogen Sulphide	0 – 50 ppm	10044369	10044442	
Hydrogen Sulphide	0 – 100 ppm	10044420	10044444	
Nitric Oxide	0 – 100 ppm	10044421	10044445	
Nitrogen Dioxide	0 – 10 ppm	10044515	10044523	
Oxygen	0 – 10%	10044366	10044436	
Oxygen	0 – 25%	10044367	10044438	
Phosphine	0 – 2 ppm	10044427	10044451	
Silane	0 – 25 ppm	10044429	10044453	
LED/Relay/Output Options				
ULTIMA XE/XIR	no LEDs and no relays, 2-wire output [only for toxics, not for combustibles]	10044388		
ULTIMA XE/XIR	no LEDs and no relays, 3-wire output	10044386		
ULTIMA XE/XIR	LEDs and no relays, 3-wire output	10044385		→
ULTIMA XE/XIR	Relays and no LEDs, 3-wire output	10044387		
ULTIMA XE/XIR	LEDs and relays, 3-wire output	10044384		
ULTIMA X <sup>3</sup> ModBUS-PCB	no LEDs and no relays	10062613		
ULTIMA X <sup>3</sup> ModBUS-PCB	LEDs and no relays	10062614		
ULTIMA X <sup>3</sup> ModBUS-PCB	Relays and no LEDs	10062615		
ULTIMA X <sup>3</sup> ModBUS-PCB	LEDs and relays	10062616		
Installation Options				
Instrument mounting bracket		10047561		→
Housing for remote sensor installation, 3/4" NPT		10044457		
Housing for remote sensor installation, 25 mm metric		10044458		
Reducer M25/M20 EEx de		10045881		
Cable Gland M20 EEx d		10045880		
Accessories				
ULTIMA Controller		10044459		
ULTIMA Calibrator		10044470		
Reset push button [external]		10074014		→
ULTIMA XE Calibration cap		10020030		
ULTIMA XE Flow adapter		10041866		
ULTIMA XE SensorGard		10028904		
ULTIMA XIR Calibration cap		10041533		
ULTIMA XIR Flow cap		10042600		
ULTIMA XIR SensorGard		10041265		→

\*Please see specifications. More gas types, options and accessories available on request.



Thank you for reading this data sheet.

For pricing or for further information, please contact us at our UK Office, using the details below.



**UK Office**

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**Email: [sales@keison.co.uk](mailto:sales@keison.co.uk)**

Please note - Product designs and specifications are subject to change without notice. The user is responsible for determining the suitability of this product.