WatsonSmith

MANOSTAT PRECISION PRESSURE REGULATOR SERIES MECHANICALLY OPERATED

FEATURES

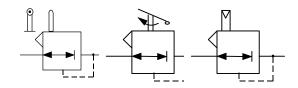
- Reliable, durable
- Precise regulation
- Excellent setting sensitivity
- High relief capability
- Versatile design for varied applications

GENERAL DESCRIPTION

The manostat precision pressure regulator series are designed for critical pressure control applications and have demonstrated outstanding reliability and durability in many thousands of applications worldwide. The base unit has been developed to be operated by various mechanisms making it ideal for many different applications. It is also suitable for dead-end (closed load) conditions.

Versions include; plunger, lever operated and volume boosting air relay.





Functional Symbols

TECHNICAL DATA

PNEUMATIC

 Output Signal See ordering information. Minimum outlet pressure 0.1-0.14bar (1.5-2psig). Pressure range can be

limited by resetting the locknuts provided

Oil free, dry air or other dry gases, filtered to Air Supply

better than 25 microns; at least 0.2bar (3psig) above output pressure to a maximum of 10bar (150psig,

1000kPa)

Up to 300NI/min (10scfm). A high relief version is Flow Capacity

available for applications requiring a rapid exhaust

•Air Consumption See ordering information

 Response Time less than 0.2 seconds for 50% load change

 Regulation Accuracy

% output change for 1bar/15psi supply pressure change at mid-range output: see ordering

information

 Sensitivity Better than 0.3mbar (0.005psi)

 Hysteresis and Repeatability

Typically less than 0.05% setting at mid-range

 Temperature Effect

Typically better then ±1% change of full span

between -20°C and +70°C

 Connections 1/4" NPT female standard (plus two integral 1/4" NPT gauge ports); others available on request

MODEL TYPES

Plunger Operated:

•Dome fitting Direct linear movement in line with the

manostat capsule axis changes the regulated

pressure

Sinusoidal motions to vary the regulated Clevis fitting

pressure

Plunger force: the force required to operate these instruments will be dependent on pressure range and adjustment and can be

expected to be between 4 and 30N. Pre-travel on all instruments allows continuous contact with the

operating cam outside of range.

Nominal Range Travel (10% manufacturing tolerance);

See ordering information

Lever Operated:

Lever mechanism allows the manostat to operate as a pneumatic position converter. An angular movement of 125° ±10% gives a full range adjustment of regulated pressure, e.g. 3-

Torque load required to move lever is 13.75 Nmm (0.125 lb.in)

Volume Boosting Air Relay:

Remote control of regulated pressures possible with minimal air usage;

Normal Direct relationship (1:1) between signal

and regulated pressures

Positive or negative bias between pilot signal and regulated pressure can be set up

of up to 2bar/30psig

PHYSICAL

•Operating Temperature -20°C to +70°C

I.P. Rating

 Material of Zinc diecasting passivated and epoxy painted, Construction Beryllium copper capsule; Nitrile diaphragms

Vibration

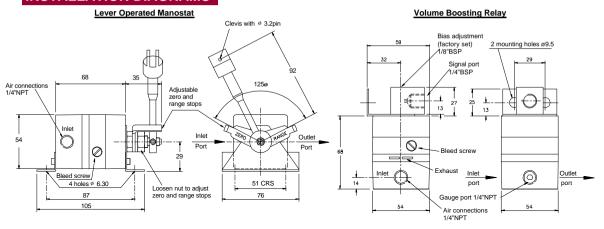
Bias

The unit is unaffected by moderate vibration

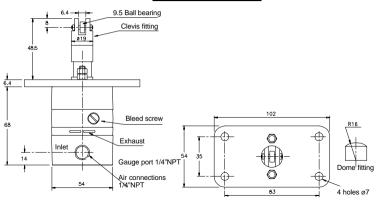
•Mounting Position Operation in any attitude is possible; integral mounting nut supplied. Panel mounting or through mounting holes on the unit (lever,

plunger and pilot)

INSTALLATION DIAGRAMS



Plunger Operated Manostat



ORDERING INFORMATION

				Plunger		Lever	Volume	
Output pressure		Accuracy	Air Consumption	Range Travel	Dome	Clevis		Boosting relay
0.2-1bar,	Standard	0.10%	0.2L/min (0.006scfm)	0.93mm/0.037"	53140100R	53160100R	53180100R	53190100R
3-15psi,	High Relief	0.10%	0.2L/min (0.006scfm)	0.93mm/0.037"	53150100R	53170100R	-	53200100R
0.14-1.7bar,	Standard	0.10%	0.3L/min (0.01scfm)	1.65mm/0.065"	53140200R	53160200R	53180200R	-
2-25psig	High Relief	0.10%	0.3L/min (0.01scfm)	1.65mm/0.065"	53150200R	53170200R	-	-
0.14-4bar,	Standard	0.05%	0.6L/min (0.02scfm)	1.65mm/0.065"	53140300R	53160300R	53180300R	,
2-60psig	High Relief	0.05%	0.6L/min (0.02scfm)	1.65mm/0.065"	53150300R	53170300R	-	-
0.14-8bar,	Standard	0.02%	1.2L/min (0.04scfm)	1.65mm/0.065"	53140400R	53160400R	53180400R	53190400R
2-120psi,	High Relief	0.02%	1.2L/min (0.04scfm)	1.65mm/0.065"	53150400R	53170400R	-	53200400R

Options to special order:

Alternative pneumatic connections.





Thank you for reading this data sheet.

For pricing or for further information, please contact us at our UK Office, using the details below.

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Please note - Product designs and specifications are subject to change without notice. The user is responsible for determining the suitability of this product.